

The first technology to
use centrifugal energy
to clean electronic
circuit assemblies,
precision parts, and
semiconductor packages.

The system offers
unparalleled penetration,
solubilization, and
contaminant removal.



Accel[®]

MicroCel[™]

Incomparable Cleaning Technology

Accel

MicroCel™



The centrifugal energy, generated when parts are rotated in a sealed process chamber, produces results unattainable through any other available technology.

High Performance Centrifugal Cleaning System

The MicroCel Centrifugal Cleaning System provides incomparable cleaning of electronic circuit assemblies, precision parts, medical devices, bumped wafers, and advanced packages, such as flip chips, MCMs, SIPs, BGAs, CSPs and hybrid circuits. Centrifugal energy, produced when parts are rotated inside a sealed process chamber, provides unparalleled penetration, solubilization, and contaminant removal when coupled with appropriate cleaning chemistries. The complete three-step cleaning process achieves washing, rinsing, and drying results unattainable through any other technology available. The patented MicroCel system is an industry-first for cleaning in the electronics and semiconductor packaging industries. It bears no resemblance to other cleaning systems, but employs concepts, technologies, and qualities most often found in semiconductor processing equipment.

New Productivity-Enhancing Features

For flexibility and ease-of use, the MicroCel system now offers a new enhanced operator interface. It can store and retrieve up to 50 recipes and has adjustable programming, configurable alarms, and the option to manage recipes remotely via an Ethernet link. The new graphical user interface enables flexible recipe generation and the performance of 20 operational steps. These steps include immersion wash, spin-off, immersion and spray rinse, dry and cool - in any order - with adjustable

parameters of spin RPM, cycle time, and number of cycles. Additional enhancements to the process chamber include the introduction of level control monitoring and a pre-mixing feature that recirculates the wash tank to keep chemistries from separating.

Fixturing

Products cleaned in the MicroCel system are held in place and secured to the head using either universal adjustable fixtures, standard fixtures, or custom fixtures specific to your product type. Standard fixtures are available for smaller circuit modules, wafers, singulated packages, Auer® boats, magazines, cassettes and JEDEC trays. All custom fixtures are designed by Accel for each customer application, considering part size, weight, UPH, inertia, operator friendliness, fluid dynamics, and long term robustness. Loading of product types into fixtures can occur off-line during the MicroCel unit's semiautomatic sequence. Fixtures are mounted to the heads for universal coupling in seconds and are easily interchanged by actuating a single release mechanism.

Performance Features and Benefits

Solvent Versatility

With today's uncertainty about tomorrow's solvents, the risk in buying a cleaning system is substantial. Expensive new equipment may quickly become obsolete when a change is made in the choice of cleaning solutions. MicroCel is the only system currently available that can handle most cleaning solutions, including H₂O, saponified solutions, semi-aqueous solutions, detergents, alcohol-based solvents, and terpenes. With the MicroCel system, you can meet your needs today and tomorrow.

Incomparable Cleaning

By any measure — ionic, SIR, or visual — cleaning results produced by MicroCel technology far exceed all others. Ionic contamination of 0.00 micrograms/inch², surface insulation resistance greater than 10¹⁴ ohms/inch² and no visible residue at 45X magnification upon component removal are typical cleaning results.

Zero-Discharge

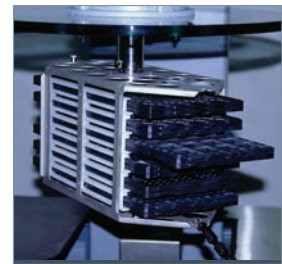
The MicroCel zero-discharge system is an automatic, on-board, closed-loop, fully integrated waste water treatment system. When using solvents that separate from water, the zero-discharge system automatically removes them from the used rinse water and returns the wash solvent to the wash reservoir for reuse. The used rinse water is then processed through a four-stage purification process, including microbial control, 5-micron filtration, carbon adsorption, and mixed-bed deionizing resin to restore the rinse water to its original purity level. No drain or waste water treatment systems are required.

Complete Drying

The MicroCel system uses centrifugal energy and heated flowing air to completely dry complex products in seconds. No other technology can produce 100% dry, spot-free results as efficiently. With the MicroCel unit, blowers and bake out ovens are unnecessary.

Compact Size

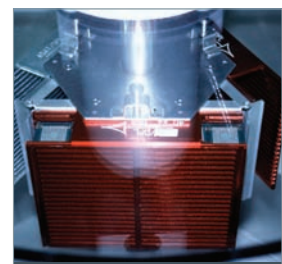
The MicroCel system delivers more performance per square foot of manufacturing floor space than any other cleaning technology. All washing, rinsing, drying, and product preparation is performed in 18 square feet. And with the zero-discharge feature, the complete separation, filtration, and reclamation of all solvent and rinse water occurs inside the standard cabinet.



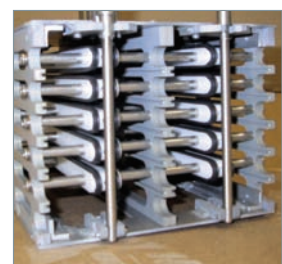
JEDEC Fixture



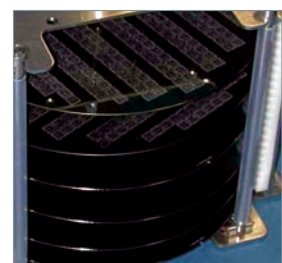
Adjustable Fixture



Magazine Fixture



Auer Boat Fixture



Wafer Fixture

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ACCEL MICROCEL SPECIFICATIONS With Zero-Discharge

CLEANING 0.0 to 2 μ gr NaCl₁/in²
(0.0 to 0.31/cm³), resistivity
of solvent extract testing per
DOD-STD-2000-1

DRYING 100%, no moisture
remaining on product, 60%
relative humidity in process
chamber

CHEMISTRIES Aqueous, Bio T200A, Axarel
36, Ionox HC, Ionox FCR,
Ionox 2302, Armakleen,
Bioact EC-7R, Bioact EC-15,
Zestron FC

PROCESS TIME

Wash 0.5 to 2.0 minutes typical
Rinse 1.0 to 2.0 minutes typical
Dry 2.0 to 3.0 minutes typical

PRODUCT SIZE

41 cm (16 in) 34cm (13 in) diagonal
Process Chamber measure
61 cm (24 in) 54cm (21 in) diagonal
Process Chamber measure

PROCESS TEMPERATURES

Wash material Ambient to 180 °F (82 °C)
Rinse material Ambient to 140 °F (60 °C)
Drying media Ambient to 400 °F (204 °C)

FILTRATION

Wash material 99.99%, 100 microns
Rinse material 99.99%, 5 microns
Drying media 99.99%, 0.1 micron

CAPACITY

Wash reservoir 28 gallons (106 litres)
Process chamber filled from
and drained to wash
reservoir
Rinse reservoir 7 gallons (26.5 litres)
replenished by facility supply
line

ROTATION

Speed range 0 to 999 RPM with
adjustable acceleration and
deceleration

G-LOADING

41 cm (16 in) at maximum radius, 60 G
Process Chamber @ 600 rpm
61 cm (24 in) at maximum radius, 100 G
Process Chamber @ 600 rpm

FACILITIES

Electrical 208/230 VAC, 60 Hz, 3
PH, 35 AMP service, 14 KVA
peaks; alternate voltages and
frequencies available
System air (or N₂) 70 psig (4-9 Kg/cm²),
0.13 cfm (0.004m³/min)
pneumatics only
Nitrogen 30 to 90 psig
(2.1-6.3 Kg/cm²), 3 cfm
(0.09 m³/min)
DI water (rinse) 60-100 psig, (4.2-7 Kg/
cm²), 0.02 gpm (0.076 lpm)
maximum, intermittent flow
Cooling water 0-2 gpm (0-7.6 lpm)
intermittent flow
Discharge none, with chemistries
indicated above
Drying air (or N₂) 5 cfm (0.12 m³), 15 cfm
(0.45 m³/min) peak
Vent 2 in (51mm) diameter, static
pressure

FOOTPRINT

Machine Width 1920 mm (75 in)
Machine Depth 9650 mm (38 in)
Machine Height 1700 mm (67 in)
Floor Load 574 kg (1250 lbs)

ABOUT SPEEDLINE TECHNOLOGIES

Speedline Technologies is the global leader in process knowledge and expertise to the PCB assembly and semiconductor industries. Based in Franklin, Massachusetts, the company sells five, best-in-class brands – ACCEL microelectronics cleaning, CAMALOT dispensing systems, ELECTROVERT wave soldering, reflow soldering, and cleaning equipment, MPM stencil and screen printing systems, and PROTECT global services, support, and training solutions. For more information, visit us at www.speedlinetech.com.

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